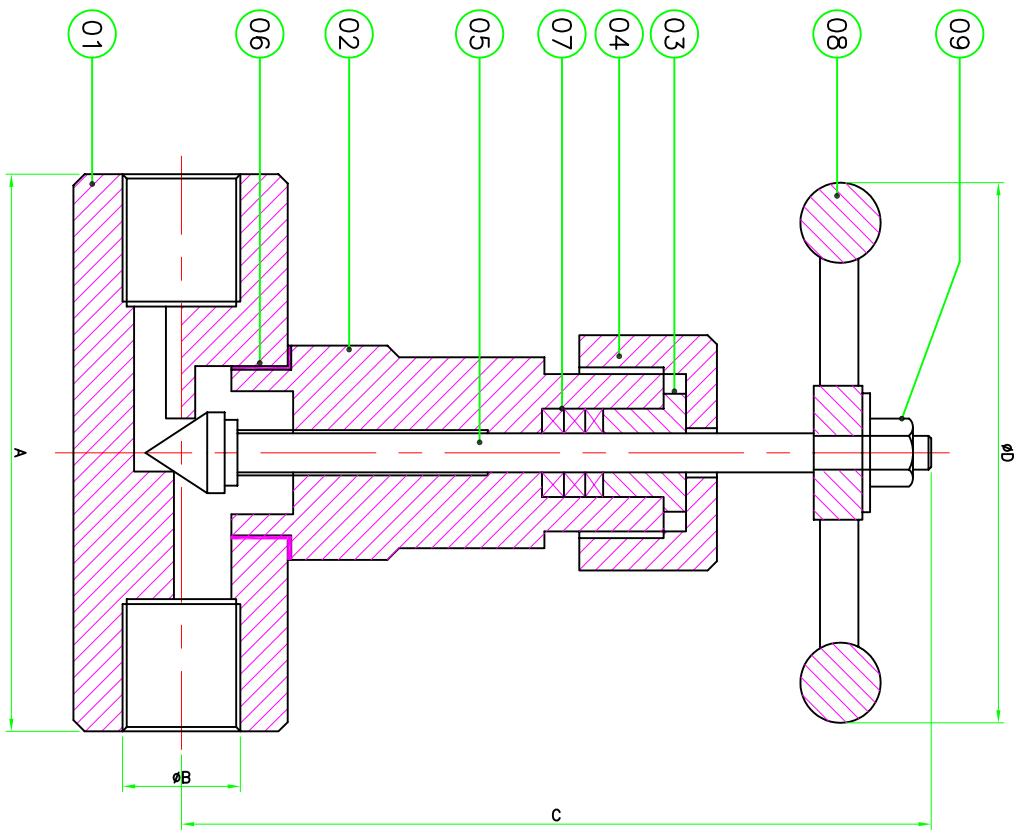


AMTECH

(WE RESERVE THE RIGHT TO CHANGE DESIGN AND TECHNICAL DATA FURNISHED HERE DUE TO CONTINUOUS PRODUCT DEVELOPMENT.)



SR.NO	PARTS NAME	QTY.	MATERIALS
1	BODY	01	M.S./ASI 304/ASI 316
2	SEAT	01	M.S./ASI 304/ASI 316
3	GLAND	01	ASI 304/ASI 316
4	GLAND NUT	01	ASI 304/ASI 316
5	SPINDEL	01	ASI 304/ASI 316
6	BODY GASKET	01	PTFE
7	GLAND PACKING	Req.	PTFE
8	HAND WHEEL	01	BACKELITE
9	HAND WHEEL NUT	01	S.S./M.S.

SIZE	A	B (THDS.)	C	D
2"	115	2"	140	102
1 1/2"	102	1 1/2"	140	102
1"	70	1"	75	65
3/4"	65	3/4"	75	65
1/2"	57	1/2"	75	50
3/8"	50	3/8"	75	50
1/4"	50	1/4"	75	50
1/8"	45	1/8"	75	50

DIMENSION TABLE

UNSPECIFIED TOLERANCE FOR MACHINED DIM.	DESCRIPTION	MATERIAL	
0-.75	ASSEMBLY OF NEEDLE VALVE	AS STATED	
.75-300			
300-600			
± 0.2	± 0.4	± 0.6	± 0.75
RATINGS			
END CONNECTION			
STANDARD			
REMOVE SHARP CORNERS			
ALL DIMENSIONS ARE IN M.M.			
UNLESS OTHERWISE SPECIFIED			

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SCALE	N.T.S.	CHV	DATE
VALVE TYPE	CHD.	DATE	
NEEDLE VALVE			
PROJECTION	APPD.	DATE	
THIRD ANGLE			
SHEET No.	DRW. No.	REV.	
01 OF 01	AMTECH	00	